



ACTUAL SIZE

NO	REV	ZONE	CHANGED FROM	DR	CHK	DATE
10188-1	1		RELEASED TO PRODUCTION	DY		07-02-82
	2	D6	REDRAWN TO IDEAS			
	3	C7	3.43/.135			
	4	D5	2.67/.105			
	5	D3	23.11/.910			
	6	B4	21.84/.860			
	7	B3	$\phi 19.18/.755$			
0011850	L		19.05/.750	SI	CR	08-25-05
			DIMENSION ADDED			
			WEIGHT ADDED			

NOTES:

MATERIAL: STEEL PER SAE 1035

THICKNESS: NO. 16 (1.519/.0598) USS GAGE

AFTER FORMING: HEAT TREAT PER DANA
SPECIFICATION ES-HT-FW0247

TEMPER 343°C/650°F MIN

SURFACE 83-87 R15N

CASE DEPTH: 0.203/.008 TO 0.381/.015

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MAKE FROM	PART MUST CONFORM TO ENGRG SPEC 280
REF DRAWING	<C1> PER ENGRG SPEC 248
STACKUP NO.	DIMENSIONS ARE IN MILLIMETERS/INCHES
LAYOUT NO.	REF DRAWING STANDARDS
APPROX WT	ASME Y14.5M - 1994
MATERIAL	UNLESS OTHERWISE SPECIFIED:
HEAT TREAT	STAMPING TOL: $\pm 0.76/.030$
HARDNESS	ANGLE TOL: $\pm 2^\circ$
	SPECIFICATIONS: SPICER TECHNOLOGY, INC.
DRAWN BY	TLR
CHECKER	SH
DATE	06-03-1982
SCALE	4 X SIZE
MODEL	60
PART CODE	0268
WORK ORDER	10188-1
SIZE	A2
PART NO.	40835
REV	L

DANA SPICER TECHNOLOGY, INC
SUBSIDIARY OF DANA CORPORATION
FT. WAYNE, INDIANA

RETAINER-DIFF CLUTCH